

RESIN BONDED GRINDING WHEELS WITH ALUMINIUM OXIDE

SKORPIO flat and TOP depressed-centre cutting-off wheels

thickness (T)

1-1,8 mm



W D12
SS STEEL
OX
x 1,8 x 22
A46R_BF
Free of Fe+S+Cl

QS APPROVED TO ISO 9001 MADE BY COMET

APPLICABLE ON:
cutting with manual
angle cutting machines with a
peripheral speed of **80 m/s**



F42

F41



L E T T H E S P A R K S F L Y



Name/Quality	Quality class	Hardness	Steel	Stainless steel	Cast iron
Cutting-off wheels 20A60R_BF	TOP	Very Hard	○	●	○
Cutting-off wheels 20A46R_BF	TOP	Very Hard	○	●	○

H1	6	10	Shape	Dimensions D x T x H/mm	iT mm	Rpm m/s	Peripheral speed l/min	Packaging (units)
			F41	50 x 1,0 x H1	1,15	80	30560	100
			F41	50 x 1,2 x H1	1,35	80	30560	100
			F41	50 x 1,6 x H1	1,75	80	30560	100
			F41	50 x 1,8 x H1	1,85	80	30560	100
			F41	65 x 1,0 x H1	1,15	80	24250	100
			F41	65 x 1,2 x H1	1,35	80	24250	100
			F41	65 x 1,6 x H1	1,75	80	24250	100
			F41	65 x 1,8 x H1	1,85	80	24250	100
			F41	76 x 1,0 x H1	1,15	80	20380	100
			F41	76 x 1,2 x H1	1,35	80	20380	100
			F41	76 x 1,6 x H1	1,75	80	20380	100
			F41	76 x 1,8 x H1	1,85	80	20380	100
			F41	100 x 1,0 x 10	1,15	80	15280	25
			F41	100 x 1,0 x 16	1,15	80	15280	25
			F41	100 x 1,2 x 16	1,35	80	15280	25
			F41	100 x 1,6 x 16	1,75	80	15280	25
			F41	100 x 1,8 x 16	1,85	80	15280	25
			F41	115 x 1,0 x 22	1,15	80	13280	25
			F41	115 x 1,2 x 22	1,35	80	13280	25
			F41	115 x 1,6 x 22	1,75	80	13280	25
			F42	115 x 1,6 x 22	1,75	80	13280	25
			F41	115 x 1,8 x 22	1,85	80	13280	25
			F41	125 x 1,0 x 22	1,15	80	12200	25
			F41	125 x 1,2 x 22	1,35	80	12200	25
			F41	125 x 1,6 x 22	1,75	80	12200	25
			F42	125 x 1,6 x 22	1,75	80	12200	25
			F41	125 x 1,8 x 22	1,85	80	12200	25
			F41	150 x 1,6 x 22	1,75	80	10190	25
			F41	150 x 1,8 x 22	1,85	80	10190	25
			F41	178 x 1,6 x 22	1,75	80	8600	25
			F41	178 x 1,8 x 22	1,85	80	8600	25
			F41	230 x 1,6 x 22	1,75	80	6600	25
			F41	230 x 1,8 x 22	1,85	80	6600	25
			F42	230 x 1,8 x 22	1,85	80	6600	25

1. very narrow cut

BETTER MATERIAL EFFICIENCY

2. a shorter duration of cutting

TIME SAVINGS

3. minimum overheating of cut workpieces

C O M E T

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